



**Buckeye International, Inc.**  
 2700 Wagner Place  
 Maryland Heights, MO 63043  
 314/291-1900

**N. F. P. A.**  
 4 = Extreme  
 3 = High  
 2 = Moderate  
 1 = Slight  
 0 = Insignificant

	HEALTH	2
	FIRE	0
	REACTIVITY	0

## Material Safety Data Sheet

24 Hour Medical Emergency Telephone Number: 1-800-303-0441. Outside North America call : 651-632-8956.

24 Hour Transportation Emergency Telephone Number: 1-800-535-5053. Outside North America call : 352-323-3500.

<b>SECTION I - IDENTIFICATION</b>				
PRODUCT NAME			DATE PREPARED	
RAM			April 1, 2005	
CHEMICAL FAMILY			CODE	
Heavy Duty Cleaner Degreaser, Water Based			5014	
PROPER D.O.T.				
SHIPPING NAME			Compound, Cleaning, Liquid	
D.O.T. HAZARD				
CLASSIFICATION			None	
<b>SECTION II - INGREDIENTS AND IDENTITY INFORMATION</b>				
% By WGT	MATERIAL	PEL	T.L.V.	C.A.S. NO.
2.0	Sodium Metasilicate Anhydrous	NE	NE	6834-92-0
>85.0	Soft Water	NE	NE	7732-18-5
<7.0	Linear Primary Alcohol Ethoxylate	NE	NE	34398-01-1
<3.0	Sodium Iminodisuccinate	NE	NE	144538-83-0
<3.0	Coloring and additives less than 1%	NA	NA	NA
ITEMS MARKED * ARE SARA TITLE III SEC 313 REPORTABLES. ALL INGREDIENTS ARE ON TSCA INVENTORY.				
<b>SECTION III - PHYSICAL DATA</b>				
BOILING POINT °F	212°F	pH (CONC.)		12.6 ± 0.2
SOLUBILITY IN WATER	Infinite	pH (USE DILUTION) 1:10		11.8 ± 0.2
% VOLATILE BY WEIGHT	91.0	EVAPORATION RATE (Water=1)		1.0
SPECIFIC GRAVITY	1.03	PRODUCT FORM		Liquid
APPEARANCE AND ODOR	Mild, No Perfume Added, Clear Green Solution			
<b>SECTION IV - FIRE AND EXPLOSION DATA</b>				
FLASH POINT (Test Method)	Tag Closed Cup: None!	<b>FLAMMABLE LIMITS</b>		
EXTINGUISHING MEDIA	NA	UPPER LIMIT: NA	LOWER LIMIT: NA	
SPECIAL FIRE FIGHTING PROCEDURES	None			
UNUSUAL FIRE AND EXPLOSION HAZARDS	Oxides of carbon, silicon, and nitrogen.			
<b>SECTION V - REACTIVITY DATA</b>				
STABILITY	Stable			
CONDITIONS TO AVOID	None determined.			
INCOMPATIBILITY	Do not mix with chlorine bleach.			
HAZARDOUS DECOMPOSITION PRODUCTS	None known.			
HAZARDOUS POLYMERIZATION	Will not occur.			

<b>SECTION VI - HEALTH HAZARD DATA</b>			
ROUTE(S) OF ENTRY:	INHALATION? No	SKIN? Yes	INGESTION? No
HEALTH HAZARDS (Acute and Chronic)			
Will cause severe eye and slight skin irritation.			
Not toxic by ingestion.			
CARCINOGENICITY:	NTP? No	IARC MONOGRAPHS? No	OSHA REGULATED? No
SIGNS AND SYMPTOMS OF OVEREXPOSURE			
For Eyes: Redness or burning sensation.			
For Skin: Redness of skin or a warming sensation.			
MEDICAL CONDITIONS			
GENERALLY AGGRAVATED BY EXPOSURE			
Dermatitis			
EMERGENCY AND FIRST AID PROCEDURES			
For Eyes: Flush with cool water for 15 minutes. If irritation occurs and persists, see physician.			
For Skin: Flush with water for 15 minutes. If irritation occurs and persists, see physician.			
For Ingestion: Give two large glasses of water. DO NOT induce vomiting. Call physician.			
Never give anything by mouth to an unconscious person.			
<b>SECTION VII - SPILL OR LEAK PROCEDURES</b>			
SPILL RESPONSE			
Pick up with mop, wet/dry vac or absorbent material. Rinse area with clear water and allow floor to dry before allowing traffic.			
WASTE DISPOSAL			
METHOD Flush to sanitary sewer or send to sanitary landfill, following local, state and federal laws.			
<b>SECTION VIII - SPECIAL PROTECTION INFORMATION</b>			
EYE PROTECTION	When eye contact may occur, wear safety glasses or chemical splash goggles.	VENTILATION	Normal room ventilation.
SKIN PROTECTION	Rubber gloves or other impervious gloves.*	RESPIRATORY PROTECTION	None required.
OTHER PROTECTION	Footwear that keeps feet dry is suggested. Follow good personal hygiene practices. * Needed for clean up of spill or for possible prolonged skin contact.		
<b>SECTION IX - SPECIAL PRECAUTIONS</b>			
PRECAUTIONS IN HANDLING AND STORAGE	<b>KEEP OUT OF REACH OF CHILDREN!</b> Store at room temperature. Keep container closed when not in use.		
OTHER PRECAUTIONS	This product is not regulated under CERCLA. This product is not regulated under RCRA when product label and MSDS spill directions are followed. Not reportable under SARA Title III, Section 311/312.		
NA = Not Applicable			
NE = Not Established	Product produced under the following U.S. patent: 6,716,804.		
<b>PREPARED BY:</b>	Mark Gindling, Director of Research		
Disclaimer of Liability			
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